

6/7/20

[Dart Hawkesbury] Job Sheet - David, Logan

5892



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBW6505G00831-3G-25

Job Sheet 178822



702

Part No: RBW6505G00831-3G-25

Job Qty: 6 ea

Part Name: Mount Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: URF17-785 DWG RBW6505G00831-3G Rev2TEO IPP Rev A 17.11.21 New issue DP Verify DD

Ship Via: OKAY TO SHIP

MEX July 4/18

w/5

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Waterjet2		18/06/13
110	Waterjet	6 pcs	6/18/18	6/18/18	0.00	0.50	Waterjet 2 OMAX		18/06/13
120	QC	6 pcs	6/18/18	6/18/18	0.00	0.00	QC2		18/06/13
122	Mill Conv	6 pcs	6/18/18	6/18/18	0.00	1.50	Mill Conv 1		
124	QC	6 pcs	6/18/18	6/18/18	0.00	0.00	QC2 Machining-4		18/06/21 J.C.
130	QC	6 pcs	6/18/18	6/18/18	0.00	0.00	QC8		18-06-22
140	QC	6 pcs	6/18/18	6/18/18	0.00	0.00	QC5		18-06-25
150	Outsource	6 pcs	6/18/18	6/18/18			ATG001-VC	10	18.06.29
160	Packaging	6 pcs	6/18/18	6/18/18	0.00	0.00	Packaging2		DAS
170	QC	6 pcs	6/18/18	6/18/18	0.00	0.00	QC6		38
180	Packaging	6 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3		18-07-3
190	QC21-SA	6 Ea	6/18/18	6/18/18	0.00	0.00	QC21		21 JUL 03 2018

Part Op 110 - 1-Cut as per Dwg (AUGUSTA FOLDER) Dwg Rev: 2 Prog Rev: 2 2-DRILL TO SIZE AND DEBURR
 Descriptions: 122 - TAP HOLES AS PER DWG
 150 - Issue P/O to ATG: 18040283 ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant AS PER DWG RBW6505G00831-3G-25 REV. 2

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X07.000	6061T6 Bar 0.500 X 7.000	1.5000 ft (.25 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X07.000	2	7	0

Part Specifications

Specifications could not be found.

Plex 6/7/18 4:48 PM dart.logan.david



Container No: S080869

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Part: RBW6505G00831-3G-25

Job No: 178822

Serial No/Batch: S080869

Revision: 2 TEO

Inspector:

Exp Date:

Instructions:

Date: 08/13/18

3A0

8E

8B-N

2A0

8C

283AC

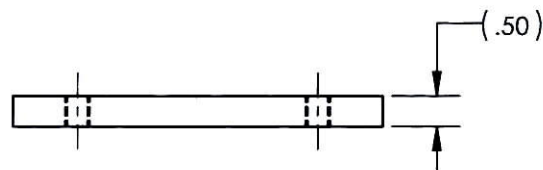
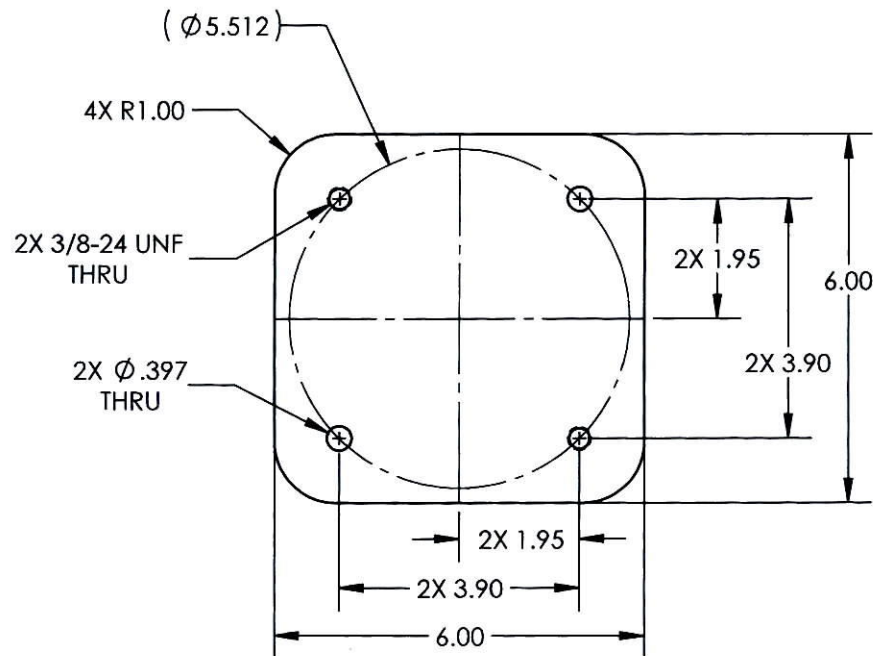
TS

28-C

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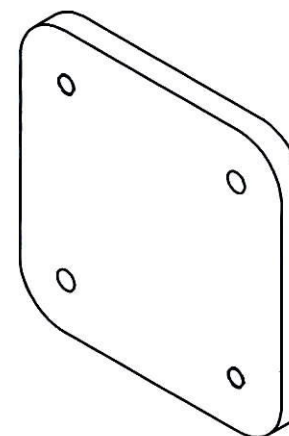
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
2	-25 CH'D 3/8-24 AND Ø.397 HOLE LOCATIONS FROM 2X 1.90 AND 2X 3.80 TO 2X 1.95 AND 2X 3.90 AND ADDED Ø5.512 BOLT CIRCLE REF.	7/12/2013	RJC	4/12/13

TEO ATTACHED



(-25)

MOUNT PLATE



UNDER REVIEW

URF17-785 VM

17.12.14

RED BARN MACHINE	
TITLE TROLLEY ADAPTER, TGB SUPPORT	
DWG NO. RBW6505G00831-3G-25	REV 2
MAT'L 6061	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	TREAT
.XX ± .01 ANGLES ± 5°	FINISH
.X ± .1	SPEC MIL-A-8625F, TYPE II, CLASS I
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:3	DATE 1/20/2012 SHEET 15 OF 16



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040283**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalonde, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040283
PO Date: 6/21/18
Due Date: 6/29/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	178550	D2348	Wearplate (Key Way) Issue P/O: _____ Black Anodize per Dwg D2348 Rev. C	Firmed	6/29/18	24 pcs	0 pcs	24 pcs	\$6.57/pcs	\$157.68
②	179160	646.3717	Doubler Issue P/O _____ATG, black anodize and prime as per dwg 646.3717 Rev. A	Firmed	6/29/18	12 pcs	0 pcs	12 pcs	\$8.67/pcs	\$104.04
③	179159	646.3715	Strut Doubler Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	6/29/18	20 pcs	0 pcs	20 pcs	\$8.67/pcs	\$173.40
④	178822	RBW6505G00831-3G-25	Mount Plate -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant AS PER DWG RBW6505G00831-3G-25 REV. 2	Firmed	6/29/18	6 pcs	0 pcs	6 pcs	\$6.57/pcs	\$39.42

Grand Total: \$474.54

Order Notes

DAS
38
9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915474

Date: 28-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chantal Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
24 ea	Part: D2348 Wearplate (Key Way) Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils) Job: 23341	Rev: C	PO: PO040283 Line: 1
12 ea	Part: 646.3717 Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23342	Rev: A	PO: PO040283 Line: 2
20 ea	Part: 646.3715 Strut Doubler Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23343	Rev: A	PO: PO040283 Line: 3
6 ea	Part: RBW6505G00831-3G-25 Mount Plate Anodize per MIL-A-8625F, Type II, Class 1, Clear, .0004-.0010" (.4 - 1 mils), Water Sealant Job: 23344	Rev: 2	PO: PO040283 Line: 4
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>28/6/18</u> Certified Signature: _____ Receiver Signature: _____ Made in Canada.			

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A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915474

Date: 28-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Charles Lavoie
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via
		OUR TRUCK
Quantity	Description	
	A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.	
	Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.	
	Made in Canada.	

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